## 150A-1 Phase Welding Inverter in Case

## Item No.: 361362712

## Product information

Welding machine, compact and portable for shipboard welding. It has excellent performance-to-weight ratio for welding all normal coated electrodes up to 3.2 mm , including also Aluminium electrodes.
> EU Eco-design Compliant Welding Machine


## Supplied with:

1. Return clamp with 3 m cable and connector
2. 2.5 m primary cable mounted on the machine
3. Carrying strap
4. Electrode holder with 3 m cable and connector

## Features

- Built-in Total Protection (TP), Line-voltage compensation and Thermal overload protection
- Made of high-grade aluminium casing that reduces weight and corrosion risks
- Delivers in carrying case complete with electrode holder and return clamp
- Stick electrode (MMA) with automatic hot start and Lift-Arc TIG welding with TIG Pulse function. Remote control option
- Voltage Reduction Device (VRD) function reduces open circuit voltage to only 9VDC which reduces risks of electric shock and electrocution to the lowest level


## Benefits

- Excellent thin sheet metal welding properties with low heat input TIG Pulse
- Light ( 4.4 kg ) and portable for welding works anywhere around the vessel
- Spare part kit available for easy repair and to minimise downtime
- Safe and compliant welding machine for maritime use
- Superior reliability in tough maritime environment
- Easy arc start and anti-sticking


## Specification

General:

| Invent Hazard Material (IMO/EU) classification | D-1 |
| :--- | :--- |

Dimensions/Weight:

| Dimensions L $\times \mathrm{W} \times \mathrm{H}(\mathrm{mm})$ | $310 \times 120 \times 215$ |
| :--- | :--- |
| Weight $(\mathrm{kg})$ | 4.4 |

Technical data:

| Duty cycle (\%) | $30 \%$ at max current |
| :--- | :--- |
| Ingress protection | IP23 S |
| Recommended fuses (A) | 16 A slow |
| Voltage (V) | 1 phase $230 \mathrm{~V} 50 / 60 \mathrm{~Hz}$ mains supply |
| Welding current (A) | $5-150 \mathrm{~A}$ |

## Note:

We recommend to the vessel to use Three Phase (3P 380-440V) welding machine [i.e., 361362714 200A-3 Phase], for Single Phase (1P 110V), due to the capacity limitation of slow blow fuse onboard.

