#### DESCRIPTION

HYDRAZINE is a liquid compound containing catalyzed hydrazine for rapid removal of free oxygen in boiler systems.

#### APPLICATION

HYDRAZINE is used for rapid removal of oxygen in boiler feed water and condensate systems. HYDRAZINE further prevents corrosion caused by oxygen, by converting iron oxide to stable magnetite. HYDRAZINE may be used in all types of boilers. But it is particularly suited for use in HP system where it is more prone to oxygen corrosion.

This passivation process is also used for pretreatment of new boiler plants and for protection of idle or lay-up boilers.

#### DIRECTIONS FOR USE

HYDRAZINE must be added continuously by means of a dosing pump at the deareator for HP system. For LP system it can be added into the feed line. HYDRAZINE can be fed straight from the container or in any convenient dilution.

The amount of HYDRAZINE required will depend on the amount of oxygen in the feed water. The initial dose for un-treated system is 100 ml per ton of water. Maintenance dosage will be adjusted in accordance with the result obtained from the hydrazine test. Generally the daily dosage is 1 lt. for every 10 tons of water capacity.

#### **CONTROL LIMIT**

HYDRAZINE 0.05 - 0.1 PPM

Analysis is carried out using UNIMARINE BOILER WATER TEST

SET

### NATURE OF SPECIAL RISKS AND SAFETY ADVICE

In accordance with the latest EEC Council directives this product is subjected to:

R20/21/22 : Harmful by inhalation, in contact with skin and if

swallowed

R34 : Causes burns

R43 : May cause irritation by skin contact

R45 : May cause cancer

S2 : Keep out of reach of children

S36/37/39 : Wear suitable protective clothing, gloves and eye /

face protection

S45 : In case of accident or if you feel unwell, seek

medical advice immediately (show the label

if possible)

S53 : Avoid exposure, obtain special instructions before

use



## **HYDRAZINE**

Oxygen scavenger

- Scavenges oxygen and prevents corrosion
- Does not increase dissolved solids
- Converts iron oxide to magnetite

# PRODUCT CHARACTERISTICS

Appearance: clear liquid, slightly yellow Corrosive action: corrosive to aluminum and

copper

Specific gravity: 1 (20°C) pH 1% solution: Flash point: none

IMO Class: 8 / II UN Number: 2030 ADR: 8.44b)



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# MATERIAL SAFETY DATA SHEET UNICLEAN BELGIUM NV

# 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**PRODUCTNAME**: HYDRAZINE

**PRODUCTTYPE**: Boiler water treatment

**COMPANY**: UNICLEAN NV

Schurhovenveld 3856 B- 3800 Sint-Truiden

Belgium

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# 2. COMPOSITION/INFORMATION ON INGREDIENTS

1. Hydrazine 15 % CASnr: 7803-57-8

### 3. HAZARDS IDENTIFICATION

**HUMAN HEALTH** : Corrosive to eyes, skin and respiratory system.

Harmful by inhalation, in contact with skin and if swallowed.

**RISK**: Corrosive R-34 Causes burns

CLASSIFICATION

R-20/21/22 Harmful by inhalation, in contact with

skin and if swallowed.

R-43 May cause sensitization by skin contact

R-45 May cause cancer.

**ENVIRONMENTAL** 

**HAZARDS** 

Do not let down into the environment without thinning and neutralisation.

#### 4. FIRST AID MEASURES

**INHALATION**: Remove to fresh air. Keep the patient calm. Transport to a hospital.

**SKIN** : Take of contaminated clothing immediately. Wash the skin with large

amounts of water. Consult a physician.

**EYE** : Flush with large amounts of water. Seek medical advice.

**INGESTION** : Wash the mouth with water. Transport to a hospital.

#### 5. FIRE FIGHTING MEASURES

**FLASH POINT**: The product does not burn.

**SPECIFIC HAZARDS**: See under 9

**EXTINGHUISING**: No limitations.

**MEDIA** 

#### MATERIAL SAFETY DATA SHEET UNICLEAN BELGIUM NV

### 6. ACCIDENTAL RELEASE MEASURES

**CLEANING UP** Absorb spills in sand, earth or other inert material. Dispose of the material

according to local regulations. Scrub contaminated surfaces with detergent

solution.

**ENVIRONMENTAL** Prevent contamination of soil and water.

Do not let down into the environment without thinning and neutralisation. **PRECAUTION** 

### 7. HANDLING AND STORAGE

HANDLING Do not breathe vapours or mists. Use in well ventilated areas. Avoid contact

with skin.

**STORAGE** Keep in closed containers, in a dry place and frost free. Avoid contact with

acids, oxidising agent and light metals (aluminium and zinc)

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

MAK  $0.1 \text{ mg/m}^3$ .

**PREVENTIVE** Clean contaminated clothing before re-use. Use in well ventilated areas. :

**MEASURES** 

**PERSONAL** Wear suitable protective clothing, eye protection and chemical resistant

**PROTECTIVE** 

gloves. Wear breathing protection when spraying the product. **EOUIPMENT** 

# 9 PHYSICAL AND CHEMICAL PROPERTIES

**APPEARANCE** Clear liquid, slightly yellow

**ODOUR** Typical

FLASH POINT None

12 pН

**BOILING POINT** 100 °C

DENSITY (20°C) 1.0

**SOLUBILITY** Miscible with water, not miscible with organic solvents

### 10 STABILITY AND REACTIVITY

**STABILITY** Stable min 2 years at ambient temperature if stored in closed container,

REACTIVITY Avoid contact with acids and oxidising agents.

**HAZARDOUS DECOMPOSITION** 

Thermal decomposition may yield the following:

**PRODUCTS** 

# MATERIAL SAFETY DATA SHEET UNICLEAN BELGIUM NV

## 11. TOXICOLOGICAL INFORMATION

Information given is based on a knowledge of the constituents and the toxicology of similar substances.

**ORAL** : Corrosive, stomach ache, diarrhoea, problems with the hart, dizziness,

vomiting

**SKIN CONTACT**: Corrosive, redness, pain, burns.

**EYE CONTACT**: Corrosive, loss of sight, pain.

**INHALATION**: Corrosive, throat ache, coughing, short of breath, dizziness, vomiting

## 12 ECOLOGICAL INFORMATION

Information given is based on a knowledge of the constituents and the toxicology of similar substances.

Raise of pH can disturb the biological equilibrium in the aquatic environment. Do not let down into the environment without thinning and neutralisation

#### 13 DISPOSAL CONSIDERATIONS

Dispose of according to local regulations. Contaminated product is to be regarded as chemical waste.

## 14 TRANSPORT INFORMATION

 UN-number
 : 2030

 ADR
 : 8.44b)

 IMO
 : 8/II

### **15 REGULATORY INFORMATION**

EG

**SYMBOL** : Corrosive

**R-PHRASES** : 20/21/22, 34,43, 45

**S-PHRASES** : 45,53

# **16 OTHER INFORMATION**

The information contained herein relates only to the specific material identified. Uniservice believes that such information is accurate and reliable as of the date of this material safety data sheet, but no representation, guarantee or warranty, express or implied, is made as to the accuracy, reliability, or completeness of the information. Uniservice urges persons receiving this information to make their own determination as to the information's suitability and completeness for their particular application

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